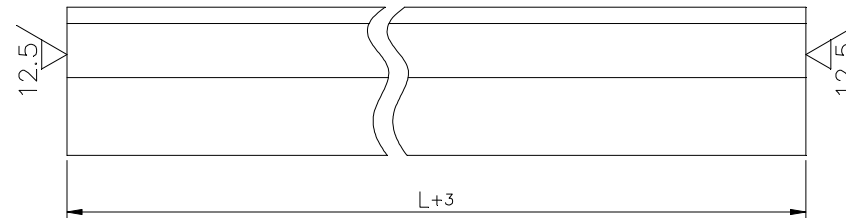
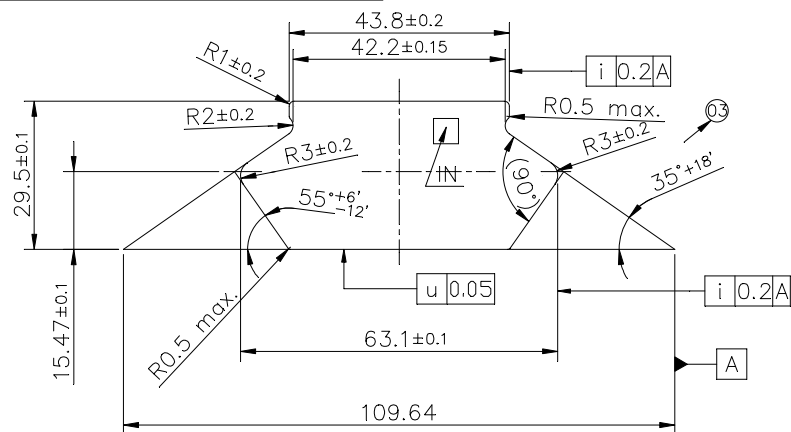


DRAWING NO.  
313602010903.2/  
THE REST

## TECHNICAL REQUIREMENTS

1. OUT OF STRAIGHTNESS AND TWISTING  $\leq 0.8\text{mm/m}$ .
2. MARK IDENTIFICATION ACCORDING TO HW0400397 AT PLACE MARKED WITH IN.
3. PROFILE ACCORDING TO GAUGES. IN THE REGION OF FLANKS, THE WEDGE SHOULD BE SYMMETRICAL WITH RESPECT TO PROFILE CENTRE LINE.
4. MATERIAL TO BE TESTED AT BHEL WORKS AS PER STANDARD TG40123.

| VAR. | LENGTH | WT.   | MATERIAL CODE. | REF. TO DRG. NO.                                                |
|------|--------|-------|----------------|-----------------------------------------------------------------|
| 00   | 980    | 13.6  | W96413603380   | 31360201082 VAR.00<br>31360201083<br>31360201084<br>31360201107 |
| 01   | 870    | 12.1  | W96413603399   | 31360201082 VAR.01<br>31360201105 VAR.01                        |
| 02   | 990    | 13.75 | W96413604328   | 31360201105 VAR.00                                              |

PURCHASED  
HW12199A0171A5789 REV. A  
REF. DRG NO.

SIGN &amp; DATE

INVENTORY NO.

| CBOM NO.     |           | STATUS OF DRG. |          |
|--------------|-----------|----------------|----------|
| 01360201010  |           |                |          |
| AGREED DEPT. | NAME      | SIGN           | DATE     |
| E.M.T.       | S.K.KOHLI | Sd/-           | 05/04/05 |
| M.T.E.       | ASHISH    | Sd/-           | 21/04/05 |

GRADE OF UNTOL. DIM.: -  
M/CG- Y/E/M/F AA 0230208  
WELDING-A/B/C/D-AA621104  
GAS CUTTING-'T3'AA0621104

| REV. | DATE     | ALTERED | HSR | Sd/. |
|------|----------|---------|-----|------|
| 03   | 10.06.15 | CHECKED | VP  | Sd/. |

CHANGES DONE AS PER  
C/A NO. TGE-15-F0178.

| REV. | DATE     | ALTERED | LS  | Sd/. |
|------|----------|---------|-----|------|
| 02   | 28.10.10 | CHECKED | SKM | Sd/. |

CHANGES DONE AS PER  
C/A NO. TGE-10-F0289.

TYPE OF PRODUCT  
OR  
NAME OF CUSTOMER/ PROJECT

THDF 115/67

BHARAT HEAVY ELECTRICALS LTD.  
HARDWARDEPT. TGE  
CODE 4133SCALE  
1:1WEIGHT(Kg.)  
SEE TABLEREF. TO ASSY. DRG.  
SEE TABLEITEM NO.  
003  
75, 77TITLE  
SLOT WEDGE  
(ORDERING DRAWING)DRAWING NO.  
31360201090  
SHEET NO. 01 NO.OF SHEETS 01

SIZE A3