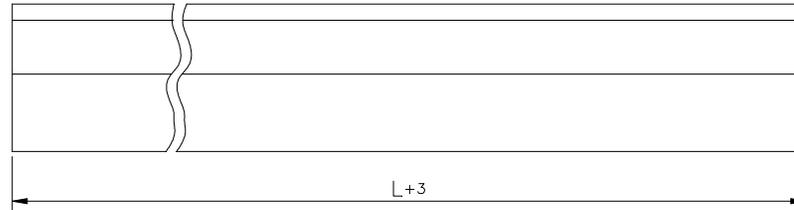
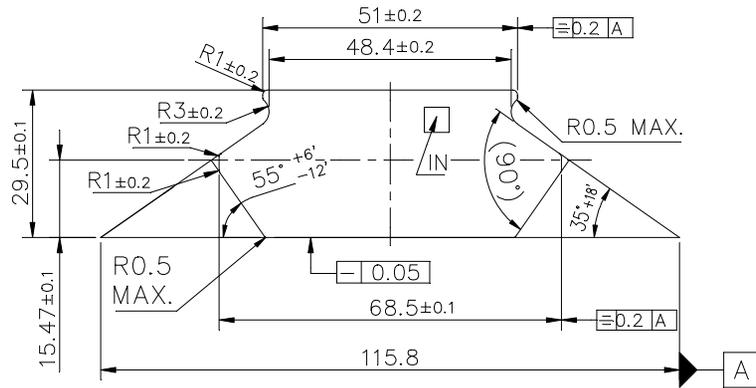


DRAWING NO. 31360201096

3.2/
▽ ALL OVER



TECHNICAL REQUIREMENTS

1. OUT OF STRAIGHTNESS AND TWISTING < 0.8mm/M.
2. MARK IDENTIFICATION ACCORDING TO HW0400397 AT PLACE MARKED WITH IN.
3. PROFILE ACCORDING TO GAUGE.
4. MATERIAL TO BE TESTED AT BHEL WORKS AS PER STANDARD TG40123.
5. THE SLOPED FLANKS OF THE WEDGES SHOULD BE SYMMETRICAL WITH RESPECT TO THE PROFILE CENTRE LINE.

VAR.	MATERIAL CODE	L	WT.	REF. DRG. NO.
01	W96413603798	795	12.2	31360201092 VAR 02
02	W96413603801	920	14.1	31360201093
03	W96413603810	945	14.5	31360201092 VAR 01
04	W96413603828	1380	21.13	31360201094

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DSPPG-0142966 REV. B REF. DRG. NO.

SIGN & DATE INVENTORY NO.

PURCHASED
HW12199

CBOM NO. 01360201019		STATUS OF DRG.		TYPE OF PRODUCT OR NAME OF CUSTOMER/ PROJECT		THDF 125/67			
AGREED DEPT.	NAME	SIGN	DATE						
EMT	AEMTVPA	AEMTVPA	03/08/2007						
GRADE OF UNTOL. DIM.: -				DRN		NAME	SIGN	DATE	NO.OF VAR.
M/CG- Y/L/M/F AA 0230208				CHD		STGERBS	STGERBS	13/06/2007	
WELDING-A/B/C/D-AA621104				APD		STGERKS2	STGERKS2	23/07/2007	004
GAS CUTTING-T3'AA0621101						ATGERCB	ATGERCB	18/08/2007	73, 74
REV. DATE	ALTERED NB	REV. DATE	ALTERED HSR	REV. DATE	ALTERED SKM	Sd/-	DEPT. TGE		
04 22.09.20	CHECKED NB	03 8.05.15	CHECKED VP	02 22.02.12	CHECKED RCS	Sd/-	SCALE	WEIGHT(Kg.)	REF. TO ASSY. DRG.
CHANGES DONE AS PER C/A NO. TGE-20-F0130.		CHANGES DONE AS PER C/A NO. TGE-15-F0156.		CHANGES DONE AS PER C/A NO. TGE-12-F0077.			1:1	SEE TABLE	SEE TABLE
TITLE						DRAWING NO.		ITEM NO.	
SLOT WEDGE (ORDERING DRG.)						31360201096		-	
						SHEET NO. 1		NO.OF SHEETS 1	